

Drill	Decimal	mm	Drill	Decimal	mm	Drill	Decimal	mm
80	.0135	.343	28	.1405	3.569	T	.3580	9.093
79	.0145	.368	9/64	.1406	3.572	23/64	.3594	9.128
1/64	.0156	.397	27	.1440	3.658	U	.3680	9.347
78	.0160	.406	26	.1470	3.734	3/8	.3750	9.525
77	.0180	.457	25	.1495	3.797	V	.3770	9.576
76	.0200	.508	24	.1520	3.861	W	.3860	9.804
75	.0210	.533	23	.1540	3.912	25/64	.3906	9.922
74	.0225	.572	5/32	.1562	3.969	X	.3970	10.084
73	.0240	.610	22	.1570	3.988	Y	.4040	10.262
72	.0250	.635	21	.1590	4.039	13/32	.4062	10.319
71	.0260	.660	20	.1610	4.089	Z	.4130	10.490
70	.0280	.711	19	.1660	4.216	27/64	.4219	10.716
69	.0292	.742	18	.1695	4.305	7/16	.4375	11.113
68	.0310	.787	11/64	.1719	4.366	29/64	.4531	11.509
1/32	.0313	.794	17	.1730	4.394	15/32	.4688	11.906
67	.0320	.813	16	.1770	4.496	31/64	.4844	12.303
66	.0330	.838	15	.1800	4.572	1/2	.5000	12.700
65	.0350	.889	14	.1820	4.623	33/64	.5156	13.097
64	.0360	.914	13	.1850	4.699	17/32	.5313	13.494
63	.0370	.940	3/16	.1875	4.762	35/64	.5469	13.890
62	.0380	.965	12	.1890	4.801	9/16	.5625	14.287
61	.0390	.991	11	.1910	4.851	37/64	.5781	14.684
60	.0400	1.016	10	.1935	4.915	19/32	.5938	15.081
59	.0410	1.041	9	.1960	4.978	39/64	.6094	15.478
58	.0420	1.067	8	.1990	5.055	5/8	.6250	15.875
57	.0430	1.092	7	.2010	5.105	41/64	.6406	16.272
56	.0465	1.181	13/64	.2031	5.159	21/32	.6562	16.669
3/64	.0469	1.191	6	.2040	5.182	43/64	.6719	17.065
55	.0520	1.321	5	.2055	5.220	11/16	.6875	17.462
54	.0550	1.397	4	.2090	5.309	45/64	.7031	17.859
53	.0595	1.511	3	.2130	5.410	23/32	.7188	18.256
1/16	.0625	1.587	7/32	.2188	5.556	47/64	.7344	18.653
52	.0635	1.613	2	.2210	5.613	3/4	.7500	19.050
51	.0670	1.702	1	.2280	5.791	49/64	.7656	19.447
50	.0700	1.778	A	.2340	5.944	25/32	.7812	19.844
49	.0730	1.854	15/64	.2344	5.953	51/64	.7969	20.240
48	.0760	1.930	B	.2380	6.045	13/16	.8125	20.637
5/64	.0781	1.984	C	.2420	6.147	53/64	.8281	21.034
47	.0785	1.994	D	.2460	6.248	27/32	.8438	21.431
46	.0810	2.057	1/4 E	.2500	6.350	55/64	.8594	21.828
45	.0820	2.083	F	.2570	6.528	7/8	.8750	22.225
44	.0860	2.184	G	.2610	6.629	57/64	.8906	22.622
43	.0890	2.261	17/64	.2656	6.747	29/32	.9062	23.019
42	.0935	2.375	H	.2660	6.756	59/64	.9219	23.415
3/32	.0938	2.380	I	.2720	6.909	15/16	.9375	23.812
41	.0960	2.438	J	.2770	7.036	61/64	.9531	24.209
40	.0980	2.489	K	.2810	7.137	31/32	.9688	24.606
39	.0995	2.527	9/32	.2812	7.144	63/64	.9844	25.003
38	.1015	2.578	L	.2900	7.366	1	1.000	25.400
37	.1040	2.642	M	.2950	7.493			
36	.1065	2.705	19/64	.2969	7.541			
7/64	.1094	2.778	N	.3020	7.671			
35	.1100	2.794	5/16	.3125	7.937			
34	.1110	2.819	O	.3160	8.026			
33	.1130	2.870	P	.3230	8.204			
32	.1160	2.946	21/64	.3281	8.334			
31	.1200	3.048	Q	.3320	8.433			
1/8	.1250	3.175	R	.3390	8.611			
30	.1285	3.264	11/32	.3438	8.731			
29	.1360	3.454	S	.3480	8.839			

Note: All Decimal and mm sizes are Diameters